



LMZA-140/LMZC-200

铝门窗液压重型组角机

Corner Crimping Machine for Aluminum Window and Door

[性能特点]

- 适用于铝门窗的角码式冲铆联接。
- 由液压系统提供组角动力，冲铆力量大，工作平稳。
- 组角刀上下调整范围大，适应较高型材的组角。
- 内定位可上下升降，方便取放型材。
- 可配置双刃组角刀，使铝门窗组角强度更高。
- 西门子PLC控制稳定可靠。

[Product Features]

- It is suitable for the punch rivet connection of aluminum doors & windows.
- The corner combining power is supplied by the hydraulic system, with large punching and riveting force, processing stably.
- The combining cutters can be adjusted up and down within a large scope, which is suitable for the high profile.
- It is easy to take and put the profile with the freely lifting internal positioning.
- It can be configured with double-edge combining cutters, which strengthens the corner combination.
- Siemens control system to ensure machine work stable and reliable.

④ 技术参数 Technical Parameters

电 源	Power supply	380V 50Hz
电机功率	Motor power	2.2kW
额定油泵压力	Rated oil pump pressure	20Mpa
电机转速	Motor rotational speed	1400r/min
加工型材高度	Profile processing height	(最大Max)140/200mm
气源工作压力	Total combining pressure	0.5-0.8Mpa
耗气量	Air consumption	2L/min
总组角压力	General pressure of corner combining	80kN
外形尺寸	Contour dimension	2000 × 1900 × 1300/1400mm
重量	Weight	750kg